



Overview of symbols



Centre drills 60° - shape A and R



Short twist drills with straight shank



Long twist drills with straight shank



Twist drills with morse taper shank



Extra long twist drills with straight shank



Extra short twist drills with straight shank



High-speed steel



High-speed steel, ground



High-speed steel with 8 % Cobalt content, ground



High-speed steel rolled



High-speed steel with 5 % Cobalt content, ground



Tungsten carbide



bright



Gold / black oxidized surface



TiAlN coating



Gold surface



TiN coating



AlTiN coating



Black surface



TiCN coating



TECRONA coating



bright / black surface



right hand cutting



left hand cutting



Drilling depth e.g. 5 x diameter



Point angle e.g. 130°



Helix angle e.g. 40°



Centre angle e.g. 60°



Tolerance e.g. h8



Shank: cylindrical



Shank: reduced



Shank: 3-way clamping surface



Shank: Weldon



Shank: Morse taper



NEW at RUKO



Very suitable for all-purpose use in drilling machines and cordless drills